## REMARKS

This Amendment is filed in response to the Office Action mailed on October 10, 2006. In the Office Action, Claims 1-20 are rejected under 35 U.S.C. § 112, first paragraph, as failing to comply with the written description requirement. Claim 20 is rejected under 35 U.S.C. § 102(b) as anticipated by or, in the alternative, under 35 U.S.C. § 103(a) as obvious over "Acetylation of Solid Wood Using Microwave Heating, Part 2. Experiments in Laboratory Scale" by Brelid et al. Further, Claims 19 and 20 are rejected under 35 U.S.C. § 103(a) as being unpatentable over Brelid et al. in view of U.S. Patent No. 4,804,384 (Rowell et al.). Claims 1-20 are rejected under 35 U.S.C. § 103(a) as being unpatentable over Brelid in view of U.S. Patent No. 3,094,431 (Goldstein et al.).

By the present Amendment, Applicants amended Claims 1, 19 and 20. Applicants assert that the application is in condition for allowance in view of the amendments and for the reasons that follow. Notice to that effect is requested.

In the Office Action, Claims 1-20 are rejected under 35 U.S.C. § 112, first paragraph, as failing to comply with the written description requirement. The Examiner alleges that the specification as filed does not teach the preferred range of frequencies. However, Applicants maintain that support for this limitation can be found in the specification on page 4, lines 18-19, stating that the wood can be heated in a frequency "ranging anywhere from about 6 MHz to about 915 MHz". [emphasis added]. Accordingly, the rejection under 35 U.S.C. § 112, first paragraph is improper and should be withdrawn. Notice to that effect is requested.

Claim 20 is rejected under 35 U.S.C. § 102(b) as anticipated by or, in the alternative, under 35 U.S.C. § 103(a) as obvious over "Acetylation of Solid Wood Using Microwave Heating, Part 2. Experiments in Laboratory Scale" by Brelid et al.; Claims 19 and 20 are rejected under 35 U.S.C. § 103(a) as being unpatentable over Brelid et al. in view of U.S. Patent

No. 4,804,384 (Rowell et al.); and Claims 1-20 are rejected under 35 U.S.C. § 103(a) as being unpatentable over Brelid in view of U.S. Patent No. 3,094,431 (Goldstein et al.).

However, Applicants amended independent Claims 1, 19 and 20 to refer to methods for esterifying a commercial amount of wood and/or the products of esterification in which a commercial amount of impregnated wood is heated in a frequency range of about 6 MHz to about 30 MHz to produce esterified wood. Applicants assert that None of Brelid et al., Rowell et al., or Goldstein et al., taken either singly or in combination disclose, teach or suggest heating of a commercial amount of wood in a frequency range of about 6 MHz to about 30 MHz. Brelid et al. disclose heating of wood at a frequency of 2450 MHz which is a microwave range and well above the claimed frequency range. Moreover, the frequency range in Brelid is only suitable for esterifying small wood pieces. Nowhere in the reference is there a disclosure or teaching that the frequency can be in the range from about 6 MHz to about 30 MHz for a commercial amount of wood. In fact, the Brelid process would result in non-uniform heating of a commercial amount of wood.

As stated by co-inventor Gary Peterson in the previously filed Amendment and Declaration, the prior art taught heating at frequencies of 2450 MHz and 915 MHz. Calculations were carried out to determine how effective heating at these frequencies would be. These calculations suggested that the penetration depth at this microwave frequency was limited to about 3 to 4 inches. This is practical for processing individual pieces of lumber or pieces stacked with significant spacers between them. However, the processing of small loads is not economical for the lumber industry. Lumber closely stacked in large commercial loads (48"x48"x16 feet) is needed to make the process economically viable. Thus, the use of 2450 MHz energy will result in poor heating uniformity and subsequent poor product quality. A further calculation at 915 MHz demonstrated that it too was insufficient for uniform heating.

In addition, heating at a frequency of 300 MHz or less was not taught in the art for the following reasons: increased chance of arcing at low frequencies – causing excessive downtime; difficulty in finding energy sources having a reasonable capital cost and are also reliable and controllable; difficulty in computing heating patterns and electric field strength; and difficulty in achieving high electrical efficiency and low operation cost.

However, experimental work was then carried out by inventor Peterson and other Weyerhaeuser employees on or about September 2003 to measure the electrical properties (dielectric constant and loss factor) for wood loaded with acetic anhydride in the frequency range of 5-10 MHz – well below the microwave frequency range. The calculated penetration depth was estimated from this data to be well over 200 inches at 30 MHz or less. As a result it was discovered that the heating uniformity for large loads (4'x4'x16 feet) appeared acceptable for a frequency less than 30 MHz. This discovery meant that microwave frequencies (over 300 MHz) would not be acceptable for heating large loads, but the lower RF frequencies of 3 to 30 MHz would be acceptable.

In addition, Applicants assert that support for this amendment can be found in the specification. Namely, on page 2, lines 3-7, the specification states that "Conventional acetylation methods have typically employed small wood pieces. Larger wood pieces are more limited in their ability to become impregnated with and be stripped of chemicals. Therefore, it is difficult or commercially unfeasible to produce solid lumber products made from whole acetylated wood because even or uniform acetylation cannot be achieved." Applicants assert that the concept of a commercial amount of wood products is one that is readily understood in the wood products industry and would also be understood by one of ordinary skill in the art.

For a reference to be anticipatory, the reference must exactly describe the claimed invention. Because Brelid does not describe a range from about 6 MHz to about 30 MHz for a

commercial amount of wood, the reference is not anticipatory. Accordingly, the rejection of Claim 20 as being anticipated by Brelid et al. is improper.

Furthermore, Claims 1, 19 and 20 are not obvious in view of Brelid et al. For a *prima* facie case of obviousness, there must first be either a suggestion or a motivation in the prior art reference or knowledge generally available to modify a reference. There must be a reasonable expectation of success, and all the claim limitations must be taught or suggested in the prior art references. As the reference does not teach or suggest a frequency range from about 6 MHz to about 30 MHz for a commercial amount of wood, Applicants assert that Claims 1, 19 and 20 are not obvious in view of Brelid et al.

Rowell et al. is merely relied upon to teach impregnation times. Goldstein et al. is merely relied upon to teach the removal of moisture using a solvent. Nowhere in Rowell et al. or Goldstein et al. is a disclosure or teaching of heating wood in a frequency range from about 6 MHz to about 30 MHz for a commercial amount of wood. Accordingly, Applicants assert that one of ordinary skill in the art would not have been motivated to combine any of the references, taken singly or in combination, to achieve the invention as claimed.

Applicants assert that for the amendments and reasons set forth above, independent Claims 1, 19 and 20 are allowable over the references of record. Claims 2-10, 12, 14 and 16-18 depend from Claim 1. These claims are also considered allowable as they set forth further limitations of their base claim.

## **CONCLUSION**

In view of the foregoing discussion, Applicants respectfully submit that Claims 1-10, 12, 14 and 16-20 are in condition for allowance. If the Examiner has any further questions or comments, the Examiner may contact the Applicants' attorney at the number provided below.

RESPECTFULLY SUBMITTED, WEYERHAEUSER COMPANY

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